

## **BOLTON EUROFOLD**

## Industrial Sliding Folding Shutter Door

## DATA SHEET REFERENCE NO. 1-3

December 2021

Bolton Gate Company's Eurofold sliding folding shutter has outstanding strength and versatility which, combined with bespoke sizing, render it suitable for the most diverse range of external and internal closure applications, from the smallest commercial to the largest industrial openings.

Bolton Eurofold doors are available in single or in pairs, manual or electric, and are an extremely smoothly operating durable product, capable of withstanding vehicle collision and even the severest wind conditions.

#### Performance Characteristics:

Arrangements up to Wind Load Class 5 are available.

#### **Applications Include:**

Loading Bays, Factories, Garages, limited headroom applications.

#### STANDARD SPECIFICATION

#### Operation

Manual push / pull operation is provided as standard.

An option for electrical operation can also be supplied using a totally enclosed 400-volt nominal, 3-phase geared motor.

A constant pressure push button starter is provided for use adjacent to and in full view of the opening. In the event of power failure, a disconnection to manual operation is included.

#### **Gate Frame**

The Bolton Eurofold's intrinsic strength is gained from the gate frame which is formed from unique double channel vertical pickets made from 1.2mm thick galvanised steel. These are interconnected by 2mm thick galvanised cold formed lattice bars.

The gate frame is top hung from a ball bearing pulley connected to the picket by zinc plated pulley brackets. At the base the frame is fitted with zinc plated bottom guide pieces designed to run in a bottom track.

#### Leading Edge

The high security leading edge strengthens the shutter further and is manufactured from a galvanised section which incorporates pull handles. An overlapping weather astragal is provided.

## **Shutter Leaves**

Ease of operation and strength is gained from the full height galvanised steel shutter leaves at 229mm or 305mm wide x 1.2mm thick. These are formed into a unique detail to provide a continuously interlocking weather resistant installation when interconnected by securely capped galvanised hinge strips.

## **Top Track**

The top track used to support the shutter is constructed from two 90mm deep galvanised steel sections, bolted together to give a strong, smooth running profile designed to minimise friction. A key benefit is that only a small amount of headroom is required for the top track and variable packing is provided to allow adjustment in height.



#### **Bottom Track**

The bottom guide pieces are retained within a 3mm thick galvanised steel bottom track channel.

#### **Coverplate / End Panels**

A galvanised steel weather coverplate is provided over the top of the shutter leaves which is bolted to the top track and supported by straps to provide both security and weather protection.

For doors face fixed behind and bunching clear of the opening an aesthetically pleasing, weather resistant closure is provided using galvanised steel sheet end panels. For increased security, single doors close onto a galvanised steel slam channel fixed full height to the opening structure.

#### **Shutter Arrangements**

Eurofold shutters are supplied to fit internal, between or external of opening structure, shutters are supplied single (bunching to one side), or in a pair, i.e. bi parting, manual or, as an extra, electrically operated.

### MAXIMUM SIZES

Single: Up to 50m<sup>2</sup> (max 10m in width & max 6m in height). Pair: Up to 100m<sup>2</sup> (max 20m in width & max 6m in height).

Please refer to 'Bolton Superior' (Data Sheet 1-1) if sizes in excess of the above required.

## **FINISH**

Mainly galvanised steel with ungalvanised components finished with one coat of priming paint.

#### **WEIGHT**

Approximately 32kgs m2.

### **OPTIONS**

- Electric operation.
- Polyester powder coated finish in a range of standard RAL colours.
- Vision panels.
- Safety edges / photocells.



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## EUROFOLD DOOR - TECHNICAL DETAILS

